



NovaCoat A644N/1

Aqueous Label Coating

Description

NovaCoat A644N/1 is a sheetfed primer coating with recoat properties. It is formulated for application on paper and paperboard with in-line blanket coaters, sheetfed presses and flexo/gravure type coaters.

Features

- * Sheetfed primer coating.
- * Recoat properties.
- * Wide operating window.

Directions

Mix before use and check viscosity. Add water or 50/50 blend of Water/IPA under agitation to reduce coating viscosity.

Technical Specifications

<i>Flash Point (°F TCC)</i>	> 200
<i>pH</i>	8.0 – 9.0
<i>Weight/Gallon</i>	0
<i>Gloss</i>	15-35 points over stock, depending on porosity
<i>Rub Resistance</i>	5/10
<i>Slip (face to face)</i>	21-24 degrees
<i>COF (face to face)</i>	.32-.36
<i>Block Resistance (face to face)</i>	Pass 12F x 24 Hr, 100% RH
<i>Gluing, Stamping</i>	Suitable with some glues and foils. TEST FIRST!
<i>UV Primer</i>	
<i>Viscosity (#3 Signature Zahn Cup)</i>	18-22 @ 77F" #3 (Signature brand)
<i>Inks</i>	Coatable inks only
<i>Dilution</i>	1% water will reduce viscosity 1" #2 Zahn
<i>Wet Film Weight</i>	3-6 micron
<i>Percent Solids</i>	45.0 +/- 2.0
<i>Shelf Life</i>	12 months, 6 after opening
<i>Freeze/Thaw Stability</i>	1 cycle
<i>Drying</i>	Pile 105F 1st side, 95 F second
<i>Clean-up</i>	Warm water or water + ammonia

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